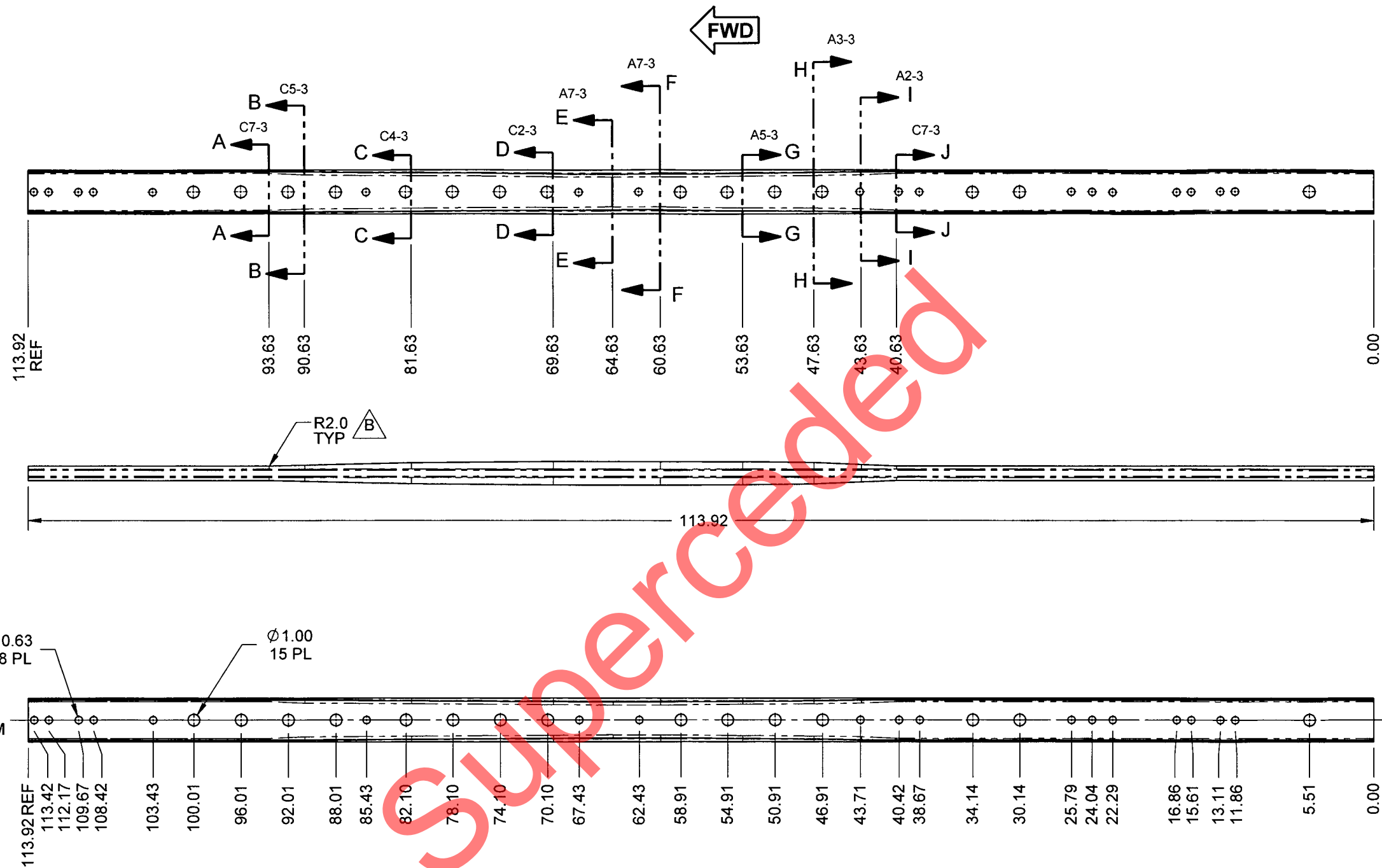


D3885-1 STANDARD WEB

D3885-3 FLOAT WEB

RELEASED  
09/07/15

B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5), ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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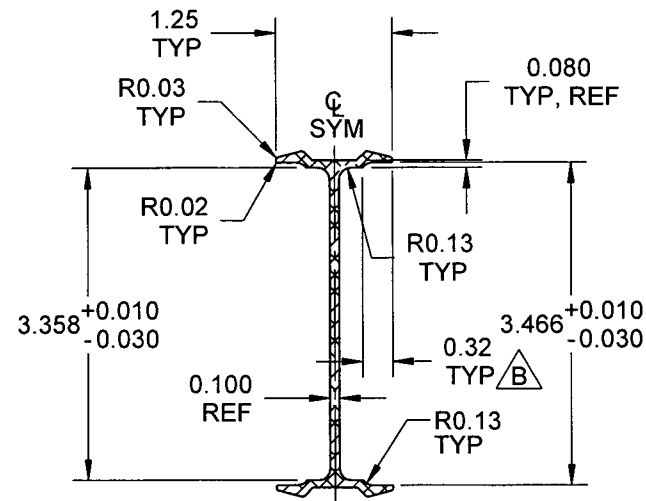
# **D3885-1 STANDARD WEB**

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09/07/15

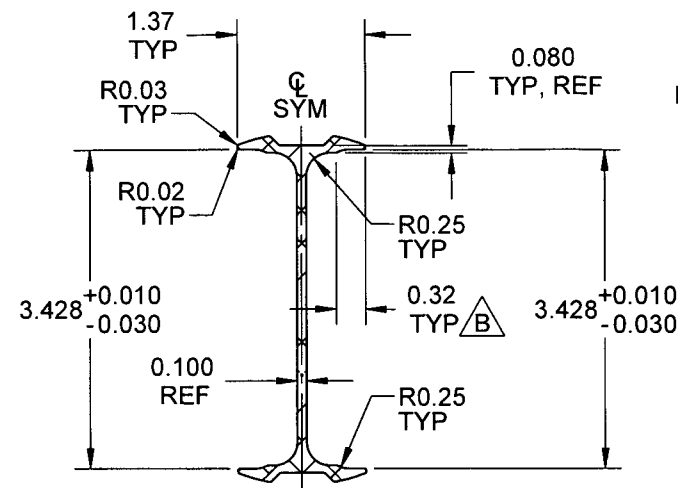
## **D3885-1 NOTES:**

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

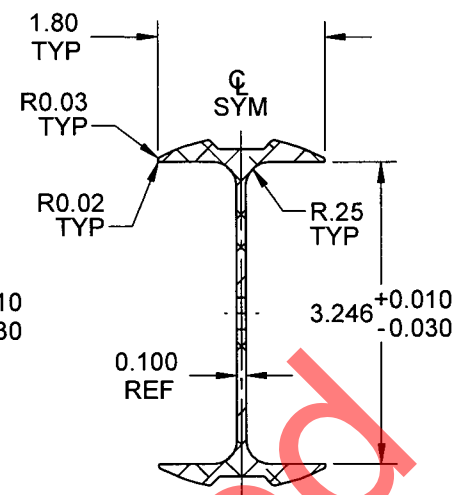
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D3885</b>	SHEET 2 OF 5
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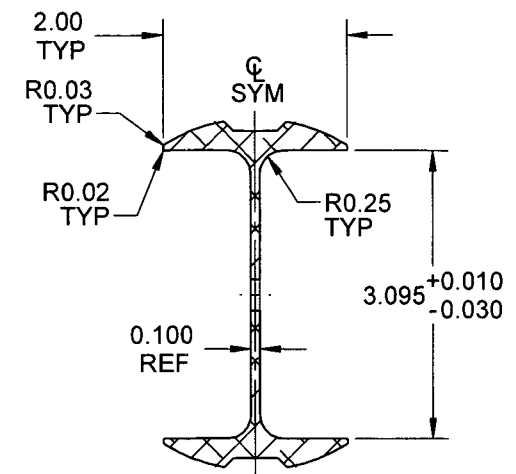
**SECTION A-A  
& SECTION J-J** D6-2  
D4-2  
SCALE 5X



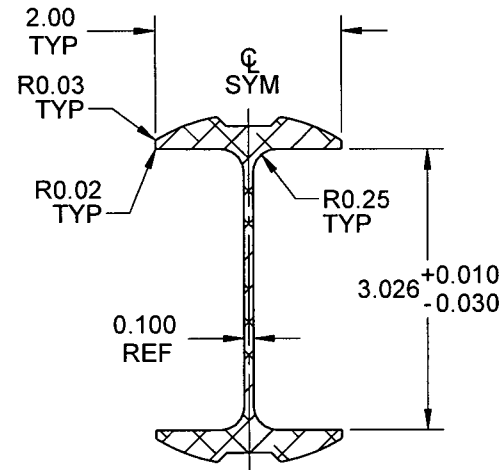
**SECTION B-B** D6-2  
SCALE 5X



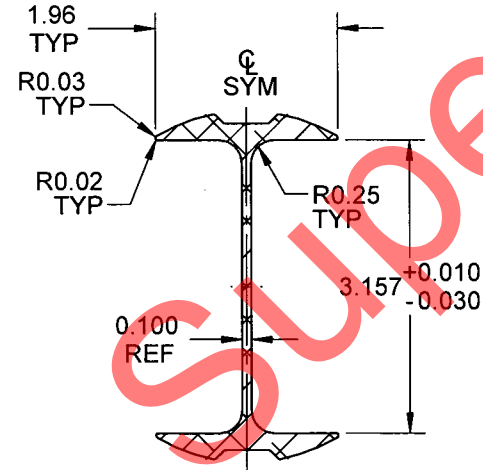
**SECTION C-C** D6-2  
SCALE 5X



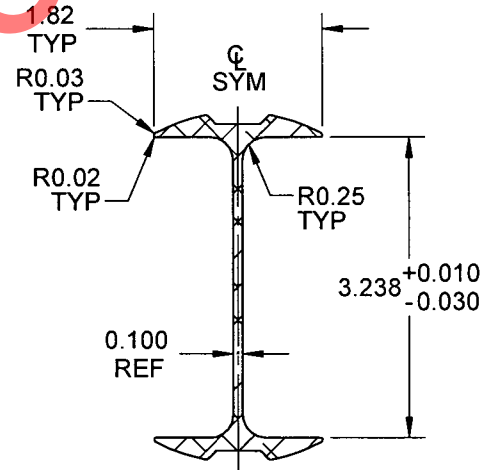
**SECTION D-D** D5-2  
SCALE 5X



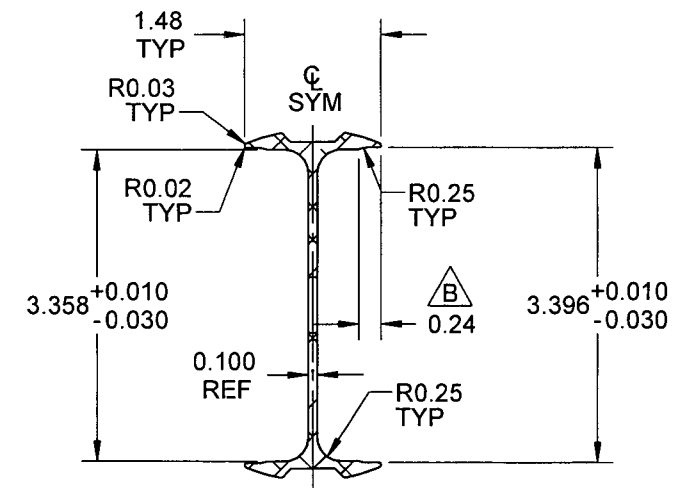
**SECTION E-E  
& SECTION F-F** D5-2  
SCALE 5X



**SECTION G-G** D4-2  
SCALE 5X



**SECTION H-H** D4-2  
SCALE 5X

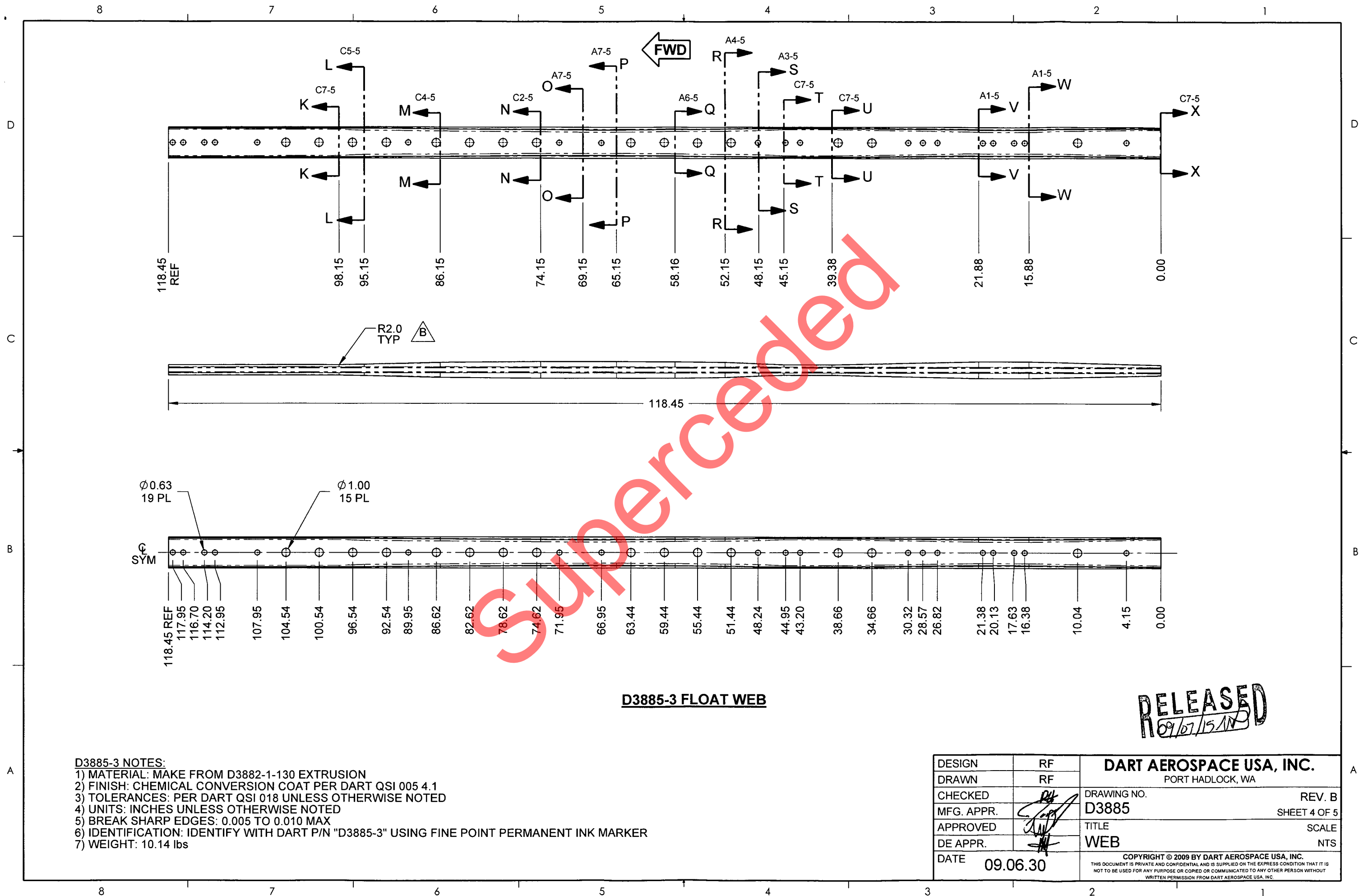


**SECTION I-I** D4-2  
SCALE 5X

**D3885-1 STANDARD WEB SECTION VIEWS**

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09/07/15

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MFG. APPR.		<b>D3885</b>	SHEET 3 OF 5
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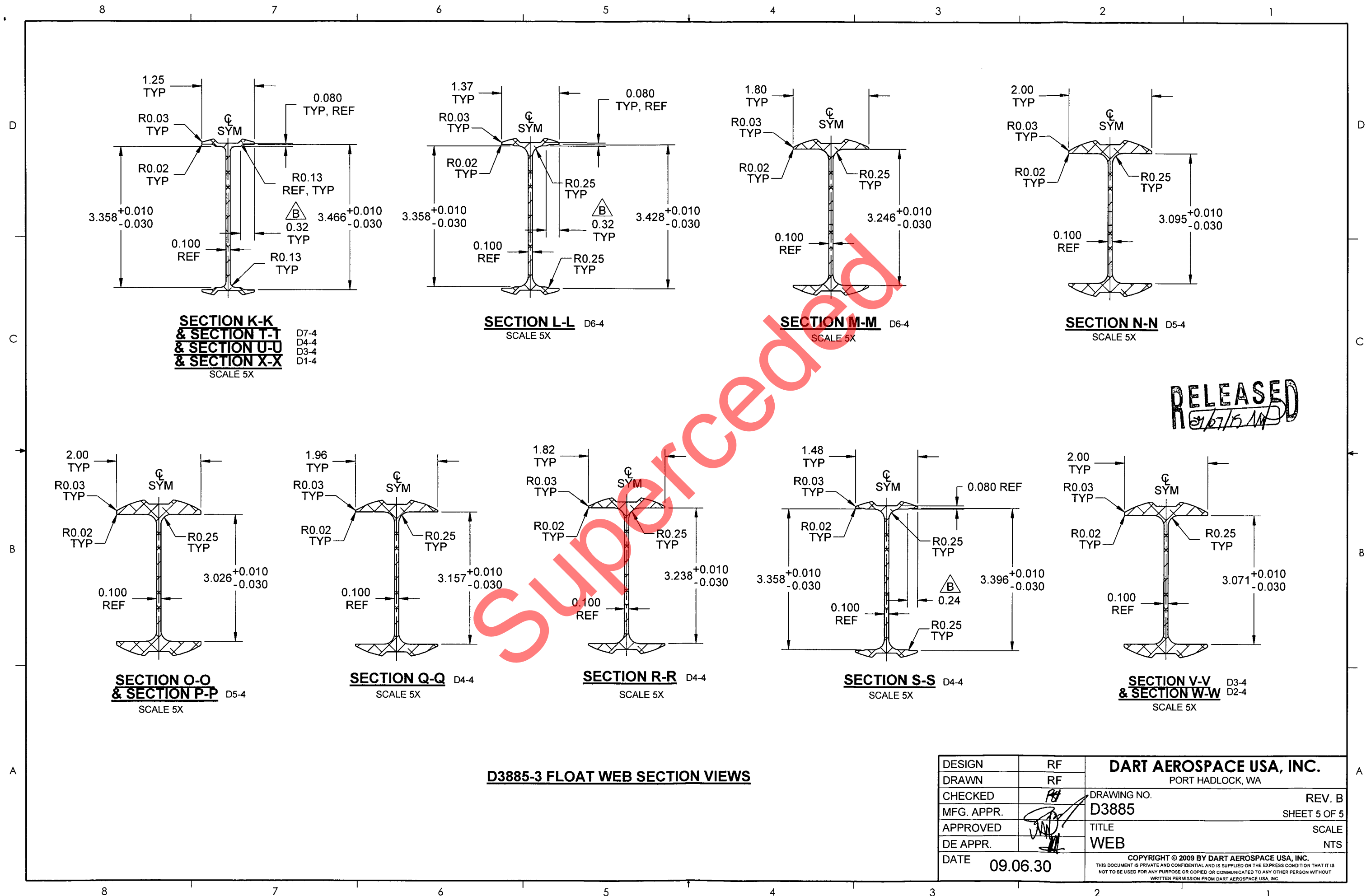


D3885-3 FLOAT WEB

RELEASED  
09/07/15

- D3885-3 NOTES:
- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 10.14 lbs

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
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MFG. APPR.		D3885	SHEET 4 OF 5
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**SECTION K-K  
& SECTION T-T  
& SECTION U-U  
& SECTION X-X**  
SCALE 5X

D7-4  
D4-4  
D3-4  
D1-4

**SECTION L-L** D6-4  
SCALE 5X

**SECTION M-M** D6-4  
SCALE 5X

**SECTION N-N** D5-4  
SCALE 5X

RELEASED  
21/6/15

**SECTION O-O  
& SECTION P-P** D5-4  
SCALE 5X

**SECTION Q-Q** D4-4  
SCALE 5X

**SECTION R-R** D4-4  
SCALE 5X

**SECTION S-S** D4-4  
SCALE 5X

**SECTION V-V  
& SECTION W-W** D3-4  
D2-4  
SCALE 5X

**D3885-3 FLOAT WEB SECTION VIEWS**

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 5 OF 5
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